The Chemistry of Cephamycins VI. Cleavage of the 7-Amido Group S. Karady<sup>\*</sup>, J. S. Amato, L. M. Weinstock and M. Sletzinger Merck Sharp & Dohme Research Laboratories P. O. Box 2000 Division of Merck & Co., Inc.

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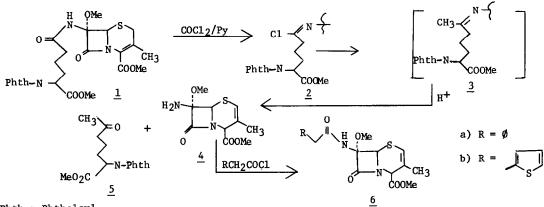
Rahway, New Jersey 07065

An important factor in the preparation of pharmacologically useful cephalosporins from readily available fermentation products is the exchange of the aminoadipoyl side chain with other acyl groups. Traditional transacylation methods utilize 7-aminocephalosporanic acid derivatives as a key intermediate<sup>1</sup> but in the case of the 7- $\alpha$ -methoxy series (the cephamycins) novel transacylations were developed aimed specifically at bypassing the acid labile 7- $\beta$ -amino-7- $\alpha$ -methoxy intermediate.<sup>2,3</sup> Subsequently Lunn <u>et al.</u><sup>4</sup> succeeded in effecting a cephamycin transacylation <u>via</u> a 7-aminomethoxy intermediate which was generated on acid catalyzed methanolysis of an imidoyl chloride. The product, however, was extensively epimerized at C-7. We wish to report on a method for transacylation of 3-methyl-cephamycins which proceeds <u>via</u> the 7-aminomethoxy intermediate but which does not result in C-7 epimerization.

The method involves conversion of the imidoyl chloride 2 into an imine 3 followed by mild hydrolysis to the aminomethoxy compound 4. The key step, the conversion of an imidoyl chloride into a ketimine with a methyl cuprate reagent was reported in the preceeding paper in this Journal Side chain cleavage and transacylation was accomplished according to the outlined scheme.

The imidoyl chloride  $\underline{2}$  was conveniently prepared by the reaction of  $\underline{1}$  with an excess of phosgene and three molar equivalents of pyridine in  $CH_2Cl_2$  at room temperature for 3 hrs. Filtration, evaporation of the excess phosgene and extraction of the solution with cold aqueous NaHCO<sub>3</sub> afforded a solution of the  $\Delta$ -3 imidoyl chloride  $\underline{2}$ . The effect of the chlorine was evident when the chemical shifts of the corresponding nuclei were compared in the nmr spectra of  $\underline{2}$  and  $\underline{1}$ . 'H nmr (CDCl<sub>3</sub>) <u>CH2</u>-C=N, 2.56 (2.36 in  $\underline{1}$ ). <sup>13</sup>C nmr (CH<sub>2</sub>Cl<sub>2</sub> at 0°): <u>CH2</u>-C=N- 43.16 (34.86 in  $\underline{1}$ ); CL-C=N- 153.46 (174.1 in  $\underline{1}$ ).

Reaction of <u>2</u> in THF (-15°, 1 hr) with [tBuOCuMe]Li<sup>6</sup> followed by quench with aqueous NH<sub>4</sub>Cl-NaHCO<sub>3</sub> pH 8 buffer, extraction with CH<sub>2</sub>Cl<sub>2</sub> and chromatography<sup>5</sup> afforded aminomethoxy compound <u>4</u> in about 50% yield, nmr: (CDCl<sub>3</sub>)  $\delta$  1.9 (s, C<sub>3</sub>-CH<sub>3</sub>), 3.5 (s, OCH<sub>3</sub>), 3.8 (s, COOCH<sub>3</sub>),



Phth = Phthaloy1

4.8 (br.s.  $C_4$ -H), 5.15 ( $C_6$ -H), 5.95 (br.s.  $C_2$ -H). The side chain ketone <u>5</u> was isolated by chromatography, nmr: (CDCl<sub>3</sub>)  $\delta$  1.3-2.6 (m,-CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-), 2.1 (s, CH<sub>3</sub>CO-), 4.85 (t, J=7 Hz H-<u>C</u>-COOMe), 7.8 (m, aromatic protons). Acylation of <u>4</u> with phenylacetylchloride and pyridine in CH<sub>2</sub>Cl<sub>2</sub> at 0° and purification by preparative tlc gave <u>6a</u>, nmr: (CDCl<sub>3</sub>)  $\delta$  1.9 (s, CH<sub>3</sub>), 3.4 (s, CH<sub>3</sub>O), 3.7 (m,  $\oint$ CH<sub>2</sub>), 3.75 (s, COOCH<sub>3</sub>), 4.8 (br.s., C<sub>4</sub>-H), 5.4 (s, C<sub>6</sub>-H), 5.9 (br.s., C<sub>2</sub>-H). This material was indistinguishable in its spectral properties from a sample prepared from <u>1</u> by direct transacylation<sup>3</sup> followed by  $\Delta^3 \Rightarrow \Delta^2$  isomerization. Acylation with thienylacetyl chloride afforded <u>6b</u>.

Double-bond isomerization  $\Delta^2 \rightarrow \Delta^3$  is a well documented procedure<sup>7</sup>; therefore, this method could be useful for the preparation of certain 7-methoxycaphalosporins.

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